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綠建材標章證書

綠建材標章證書字號：GBM0101610（續）

申請廠商：威佐開發股份有限公司

申請人：葉永昇

廠商地址：臺中市東區東信里振興路358巷47號2樓

產品名稱：EGGER 愛格化粧粒片板(F****)

產品型號：W1000(木紋白, 18mm, F1)

生產廠址：3105 St. Pölten Tiroler Straße 16, Austria

有效期限：自 107 年 5 月 19 日至 110 年 5 月 18 日止

合格項目：健康綠建材 (E2 逸散)

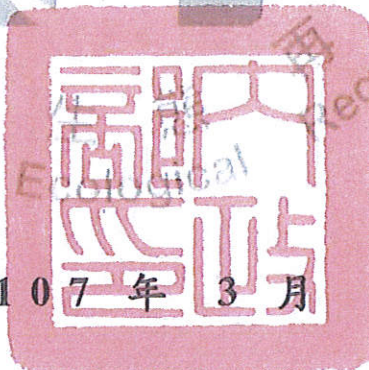
試驗項目：甲醛 (HCHO) 逸散速率

總揮發性有機物質 (TVOC) 逸散速率



內政部 部長

葉俊榮



中華民國 107 年 3 月 16 日

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THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

Quality Austria as an IQNet Partner
hereby states that the organisation

Egger - Gruppe
A-6380 St. Johann, Weiberndorf 20

Sites: see Appendix

for the following scope:

Production of wood-based materials, laminates,
glues and impregnation resins, recycling

EAC: 6; 35.1

has implemented and maintains a

QUALITY MANAGEMENT SYSTEM

which fulfils the requirements of the following standard

ISO 9001:2008

Issued on: 2016-10-21

Quality Austria certified since: 1994-03-22

for the validity date, please refer to the original certificate* issued by Quality Austria

Registration Number: AT-00184/0

Signatures removed for security reasons

Michael Drechsel
President of IQNet

Mag. Friedrich Khuen-Belasi
Authorised Representative
of Quality Austria



qualityaustria
Succeed with Quality



IQNet Partners**:

AENOR Spain AFNOR Certification France Vincotte Belgium APCER Portugal CCC Cyprus
CISQ Italy CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany
FCAV Brazil FONDONORMA Venezuela ICONTEC Colombia IMNC Mexico Inspecta Certification Finland INTECO Costa Rica
IRAM Argentina JQA Japan KFQ Korea MIRTEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland PCBC Poland
Quality Austria Austria RR Russia SIGE México SII Israel SIQ Slovenia SIRIM QAS International Malaysia
SQS Switzerland SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia
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* This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document

** The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under www.iqnet-certification.com



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THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

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hereby states that the organisation

Egger - Gruppe
A-6380 St. Johann, Weiberndorf 20

Sites: see Appendix

for the following scope:

Production of wood-based materials, laminates,
glues and impregnation resins, recycling

EAC: 6; 35.1

has implemented and maintains an

ENVIRONMENTAL MANAGEMENT SYSTEM

which fulfils the requirements of the following standard

ISO 14001:2004



Issued on: 2016-10-21

Quality Austria certified since: 2009-12-11

for the validity date, please refer to the original certificate* issued by Quality Austria

Registration Number: AT-01128/0

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Michael Drechsel
President of IQNet

Mag. Friedrich Khuen-Belasi
Authorised Representative
of Quality Austria



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CISQ Italy CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany
FCAV Brazil FONDONORMA Venezuela ICONTEC Colombia IMNC Mexico Inspecta Certification Finland INTECO Costa Rica
IRAM Argentina JQA Japan KFK Korea MIRTEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland PCBC Poland
Quality Austria Austria RR Russia SIGE México SII Israel SIQ Slovenia SIRIM QAS International Malaysia
SQS Switzerland SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia
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This certificate confirms that the procedure for the production and/or the trade of

**Wood based panels–Kitchen countertops–Furniture elements–
Laminate flooring–Roundwood–Sawnwood–Profiled timber–Pellets
Sawmill by-products–Barks–Laminates–Impregnated paper–Paper**

produced and/or traded by
EGGER Group

requested by
**FRITZ EGGER GmbH & Co. OG Holzwerkstoffe
AT-6380 St. Johann, Weiberndorf 20**

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is
subject to continuous inspection and complies with the requirements of the rules and standards



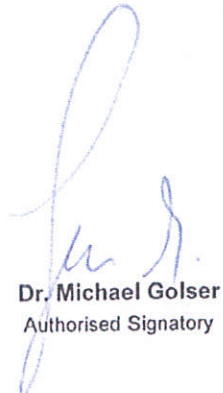
Chain of Custody
PEFC ST 2002:2013 Chain of Custody of Forest Based Products - Requirements
PEFC ST 2002:2013 Produktkettennachweis von Holzprodukten – Anforderungen (Appendix 4)

in the valid version at a time (see www.pefc.org) as long as requirements are fulfilled.

Detailed information on the scope of the certification can be found in the addendum of this certificate.

Certificate number: HFA-COC-0183 (Multisite)
Date of first issuance: 22.06.2001
Date of issuance: 01.10.2014
Valid to: 30.09.2019




Dr. Michael Golser
Authorised Signatory




Dr. Manfred Brandstätter
Head of Certification Body

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大小章，不具效力



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**Wood based panels–Kitchen countertops–Furniture elements–
Laminate flooring–Roundwood–Sawnwood–Profiled timber–Pellets
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produced and/or traded by

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AT-6380 St. Johann, Weiberndorf 20

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is
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FSC

www.fsc.org

FSC® A000513

Chain of Custody

Standard FSC-STD-40-003 (V1-0) – Standard for Multi-site Certification of Chain of Custody Operations
Standard FSC-STD-40-004 (V2-1) – Chain_of_Custody_Certification
Standard FSC-STD-40-005 (V2-1) – Company Evaluation of FSC Controlled Wood
Standard FSC-STD-40-007 (V2-0) – Sourcing reclaimed material for use in FSC Product Groups

as long as the requirements are fulfilled. Detailed information on the scope of the
certificate can be found at <http://info.fsc.org>.

This certificate is property of the Holzforschung Austria, a Certification Body accredited by the Forest Stewardship Council A. C. (Id. Nr. FSC-ACC-024). Certificates and copies thereof need to be returned immediately upon request. The validity of the certificate shall be verified at <http://info.fsc.org>. The certificate itself does not constitute evidence that a certain product supplied by the Certificate Holder is FSC certified (or FSC Controlled Wood). Products offered, sold or delivered by the Certificate Holder can only be considered as included in the scope of the certificate, if they are clearly declared as certified on invoices and delivery notes.



Certificate number: HFA-COC-100017 (Multisite)
HFA-CW-100017

Date of first issuance: 01.10.2009

Date of issuance: 01.10.2014

Valid until: 30.09.2019

Version: 5

Dr. Michael Golser
Authorised Signatory



Dr. Manfred Brandstätter
Head of Certification Body



材料暨工程實驗室-台中

本測試報告僅提供 永森家具系統有限公司業務推廣使用，本文件不具出貨證明之效益，並請認明所有文件未蓋公司大章皆不具效力。上述測試數據，僅供參考。



試驗報告



報告編號：TB-22-01419

C-22-03339

頁數：2 OF 2

報告日期：111年04月18日

試驗結果：

試驗項目	試驗結果	方法偵測極限(MDL)	試驗方法
甲醛釋出量-最大值 (mg/L)	0.2	0.05	CNS 2215(2012)
甲醛釋出量-平均值 (mg/L)	0.2	0.05	

註：1.結果低於方法偵測極限值(MDL)之測定值以"N.D."表示；

若高於方法偵測極限值(MDL)，但低於定量極限值(QDL)時，以"<0.2"表示，並括號註明其實測值

2.N.D. = Not Detected / 未檢出

3.本試驗報告厚度、密度、含水率、抗彎強度、耐衝擊性及甲醛釋出量試驗為TAF認證範圍，其餘則非

4.本試驗報告之試驗地點同實驗室地址

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本報告若有提供規範值時，該規範值僅供參考，合格之判定以委託單位實際要求為準

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材料暨工程實驗室-台中

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Testing Laboratory
0292

試驗報告

報告編號：TB-22-01419

C-22-03339

頁數：1 OF 2

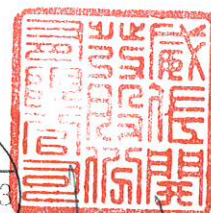
報告日期：111年04月18日

工程名稱：自測
承包商：-----
委託單位：威佐開發股份有限公司
供料廠商：-----
樣品名稱：EGGER F****愛格化粧粒片板 18 mm
送驗人員：威佐開發股份有限公司-陳柔安
收件日期：111年03月15日
試驗日期：111年03月15日~111年04月18日
備註：1.以上資料（樣品名稱、送驗人員、會驗人員、試驗方法、試驗數量、收件日期及試驗日期除外）及下述報告內容標示#處係由顧客提供
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試驗結果：

試驗項目	試驗結果	試驗方法
厚度 (mm)	18.4	CNS 2215(2017)
密度 (g/cm ³)	0.72	
含水率 (%)	8	
抗彎強度 (N/mm ²)	21.6	
濕潤抗彎強度-A試驗 (N/mm ²)	10.7	
耐衝擊性 (W ₂ -500, 100 cm)	無龜裂、破壞及剝離的情形 (平均凹陷直徑 14 mm)	
吸水厚度膨脹率 (%)	6	
木螺釘保持力 (N)	501	
內聚強度 (N/mm ²)	0.6	
平面抗拉強度 (N/mm ²)	0.9	
紅色蠟筆之耐污染性	污染用灰色標 3-4 級	
耐酸性 (5 % 乙酸水溶液)	不變色	
耐鹼性 (1 % 碳酸鈉水溶液)	不變色	

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試驗報告



報告編號： TB-22-01420
C-22-03340

頁數： 1 OF 1

報告日期： 111年04月18日

工程名稱： 自測

承包商： ----

委託單位： 威佐開發股份有限公司

供料廠商： ----

樣品名稱： EGGER F****愛格化粧粒片板 18 mm

送驗人員： 威佐開發股份有限公司-陳柔安

收件日期： 111年03月15日

試驗日期： 111年03月15日~111年04月18日

備註： 1.以上資料（樣品名稱、送驗人員、會驗人員、試驗方法、試驗數量、收件日期及試驗日期除外）及下述報告內容標示#處係由顧客提供
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試驗結果：

試驗項目		試驗結果	試驗方法
耐變褪色性	外觀	表面無裂隙、鼓脹等缺點	CNS 2215(2017)
	色差(ΔE^*)	0.37	

註： 1.試驗機型式： SUGA U48

2.濾鏡： 密閉式

3.使用光源： Ultraviolet Carbon Arc

4.測試條件： 黑板溫度： $63 \pm 3^\circ\text{C}$ 、試驗槽溫度： $42 \pm 3^\circ\text{C}$ 、
相對濕度： $30 \pm 5\% \text{ R.H.}$ 、測試週期： 100 % 照光

5.本報告耐變色性試驗委託SGS材料暨工程實驗室-高雄執行

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試驗報告



報告編號：TB-22-02391

C-22-05574

頁數：1 OF 1

報告日期：111年05月13日

工程名稱：自測

承包商：-----

委託單位：威佐開發股份有限公司

供料廠商：-----

樣品名稱：塑合板

送驗人員：威佐開發股份有限公司-江弈函

收件日期：111年05月06日

試驗日期：111年05月06日~111年05月13日

備註：1.以上資料（樣品名稱、送驗人員、會驗人員、試驗方法、試驗數量、收件日期及試驗日期除外）及下述報告內容標示#處係由顧客提供
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試驗結果：

試驗項目	試驗結果			試驗方法
	測定項目	SAMPLE 1	SAMPLE 2	
防焰性	火源加熱時間(min)	2	2	CNS 11668(2008)
	餘焰時間(sec)	0	0	
	餘燼時間(sec)	0	0	
	炭化面積(cm ²)	47	49	

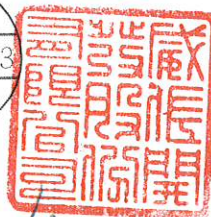
註：1.試驗樣品厚度：SAMPLE 1為18.0 mm；SAMPLE 2為18.1 mm

2.測試面為正面

3.本試驗之樣品不在TAF認證範圍內，故無法出具TAF標誌之報告

4.本試驗報告之試驗地點同實驗室地址

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報告簽署人

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台灣檢驗科技股份有限公司

No. 9, 14th Rd. Taichung Industrial Park, Taichung 407271, Taiwan /407271 台中市台中工業區14路9號
t (886-4) 2359-1515 f (886-4) 2359-2557
www.sgs.com.tw

Member of SGS Group

TWD 5435461

4004

This certificate confirms that the procedure for the production and/or the trade of

**Wood based panels–Kitchen countertops–Furniture elements–
Laminate flooring–Roundwood–Sawnwood–Profiled timber–Pellets
Sawmill by-products–Barks–Laminates–Impregnated paper–Paper**

produced and/or traded by

EGGER Group

requested by

**FRITZ EGGER GmbH & Co. OG Holzwerkstoffe
AT-6380 St. Johann, Weiberndorf 20**

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is subject to continuous inspection and complies with the requirements of the rules and standards



本證書僅提供 永森家具系統有限公司 業務推廣使用，推廣期限至2020.06.25止。



Chain of Custody

PEFC ST 2002:2013 Chain of Custody of Forest Based Products - Requirements

PEFC ST 2002:2013 Produktkettennachweis von Holzprodukten - Anforderungen (Appendix 4)

in the valid version at a time (see www.pefc.org) as long as requirements are fulfilled.

Detailed information on the scope of the certification can be found in the addendum of this certificate.

Certificate number: HFA-COC-0183 (Multisite)

Date of first issuance: 22.06.2001

Date of issuance: 01.10.2014

Valid to: 30.09.2019




Dr. Michael Golser
Authorised Signatory




Dr. Manfred Brandstätter
Head of Certification Body

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FRITZ EGGER GmbH & Co. OG Holzwerkstoffe

AT-6380 St. Johann, Weiberndorf 20

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is subject to continuous inspection and complies with the requirements of the rules and standards



本證書僅提供 永森家具系統有限公司 業務推廣使用，推廣期限至2020.06.25止。



Chain of Custody

Standard FSC-STD-40-003 (V1-0) – Standard for Multi-site Certification of Chain of Custody Operations
Standard FSC-STD-40-004 (V2-1) – Chain_of_Custody_Certification
Standard FSC-STD-40-005 (V2-1) – Company Evaluation of FSC Controlled Wood
Standard FSC-STD-40-007 (V2-0) – Sourcing reclaimed material for use in FSC Product Groups

as long as the requirements are fulfilled. Detailed information on the scope of the certificate can be found at <http://info.fsc.org>.

This certificate is property of the Holzforschung Austria, a Certification Body accredited by the Forest Stewardship Council A. C. (Id. Nr. FSC-ACC-024). Certificates and copies thereof need to be returned immediately upon request. The validity of the certificate shall be verified at <http://info.fsc.org>. The certificate itself does not constitute evidence that a certain product supplied by the Certificate Holder is FSC certified (or FSC Controlled Wood). Products offered, sold or delivered by the Certificate Holder can only be considered as included in the scope of the certificate, if they are clearly declared as certified on invoices and delivery notes.

Certificate number: HFA-COC-100017 (Multisite)
HFA-CW-100017

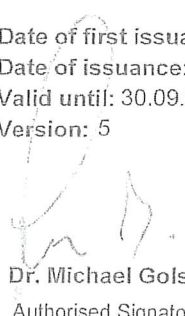
Date of first issuance: 01.10.2009

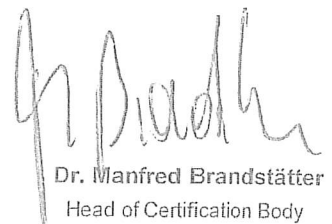
Date of issuance: 01.10.2014

Valid until: 30.09.2019

Version: 5




Dr. Michael Golser
Authorised Signatory


Dr. Manfred Brandstätter
Head of Certification Body

This certificate confirms that the procedure for the production and/or the trade of

**Wood based panels–Kitchen countertops–Furniture elements–
Laminate flooring–Roundwood–Sawnwood–Profiled timber–Pellets
Sawmill by-products–Barks–Laminates–Impregnated paper–Paper**

produced and/or traded by

EGGER Group

requested by

**FRITZ EGGER GmbH & Co. OG Holzwerkstoffe
AT-6380 St. Johann, Weiberndorf 20**

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is subject to continuous inspection and complies with the requirements of the rules and standards



本證書僅提供 永森家具系統有限公司
業務推廣用，未蓋公司印章不具效
力。推廣期限至 2020.09.01 批准



Chain of Custody

PEFC ST 2002:2013 Chain of Custody of Forest Based Products - Requirements

PEFC ST 2002:2013 Produktkettennachweis von Holzprodukten – Anforderungen (Appendix 4)

in the valid version at a time (see www.pefc.org) as long as requirements are fulfilled.

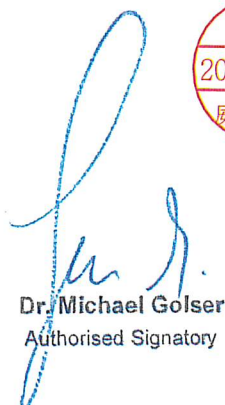
Detailed information on the scope of the certification can be found in the addendum of this certificate.

Certificate number: HFA-COC-0183 (Multisite)

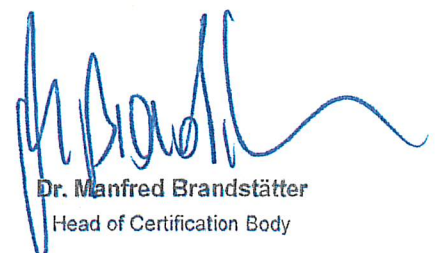
Date of first issuance: 22.06.2001

Date of issuance: 01.10.2014

Valid to: 30.09.2019



Dr. Michael Golser
Authorised Signatory



Dr. Manfred Brandstätter
Head of Certification Body

This certificate confirms that the procedure for the production and/or the trade of

**Wood based panels–Kitchen countertops–Furniture elements–
Laminate flooring–Roundwood–Sawnwood–Profiled timber–Pellets
Sawmill by-products–Barks–Laminates–Impregnated paper–Paper**

produced and/or traded by

EGGER Group

requested by

FRITZ EGGER GmbH & Co. OG Holzwerkstoffe

AT-6380 St. Johann, Weiberndorf 20

at the sites listed in the current addendum to this certificate has undergone an initial inspection, is subject to continuous inspection and complies with the requirements of the rules and standards



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業務推廣用，未蓋公印者，不具效
力。推廣期限至 2020.07.01



Chain of Custody

Standard FSC-STD-40-003 (V1-0) – Standard for Multi-site Certification of Chain of Custody Operations

Standard FSC-STD-40-004 (V2-1) – Chain_of_Custody_Certification

Standard FSC-STD-40-005 (V2-1) – Company Evaluation of FSC Controlled Wood

Standard FSC-STD-40-007 (V2-0) – Sourcing reclaimed material for use in FSC Product Groups

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Certificate number: HFA-COC-100017 (Multisite)

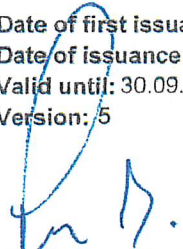
HFA-CW-100017

Date of first issuance: 01.10.2009

Date of issuance: 01.10.2014

Valid until: 30.09.2019

Version: 5


Dr. Michael Golser

Authorised Signatory




Dr. Manfred Brandstätter
Head of Certification Body